
The recovered glass sand order 2014

Introduction
This order, issued by the Environment Protection Authority (EPA) under clause 93 of the Protection of the Environment Operations (Waste) Regulation 2014 (Waste Regulation), imposes the requirements that must be met by suppliers of recovered glass sand to which ‘the recovered glass sand exemption 2014’ applies. The requirements in this order apply in relation to the supply of recovered glass sand for application to land for the purpose of pipe bedding, drainage or for road making activities.

1. Waste to which this order applies
1.1. This order applies to recovered glass sand. In this order, recovered glass sand means recovered glass that has been processed to produce a ‘sand-like’ glass material with a particle size diameter generally less than 5 mm, and that contains at least 98% recovered glass.

2. Persons to whom this order applies
2.1. The requirements in this order apply, as relevant, to any person who supplies recovered glass sand that has been generated, processed or recovered by the person.
2.2. This order does not apply to the supply of recovered glass sand to a consumer for land application at the premises for which the consumer holds a licence under the POEO Act that authorises the carrying out of the scheduled activities on the premises under clause 39 ‘waste disposal (application to land)’ or clause 40 ‘waste disposal’ (thermal treatment) of Schedule 1 of the POEO Act.

3. Duration
3.1. This order commences on 24 November 2014 and is valid until revoked by the EPA by notice published in the Government Gazette.

4. Processor requirements
The EPA imposes the following requirements on any processor who supplies recovered glass sand.
Sampling requirements

4.1. On or before supplying recovered glass sand the processor must:

4.1.1. Prepare a written sampling plan which includes a description of sample preparation and storage procedures for the recovered glass sand.

4.1.2. Undertake sampling and testing of the recovered glass sand as required under clauses 4.2 and 4.3 below. The sampling must be carried out in accordance with Australian Standard 1141.3.1-2012 Methods for sampling and testing aggregates – Sampling – Aggregates (or equivalent).

4.2. Where the recovered glass sand is generated as part of a continuous process, the processor must undertake the following sampling:

4.2.1. Characterisation sampling of recovered glass sand by collecting 20 composite samples of the waste and testing each sample for the chemical and other attributes listed in Column 1 of Table 1. Each composite sample must be taken from a batch, truckload or stockpile that has not been previously sampled for the purposes of characterisation. Where there is a change in inputs that is likely to affect the properties of the recovered glass sand, characterisation must be repeated. Characterisation samples can be used for routine testing and subsequent calculations. Characterisation must be conducted for recovered glass sand generated and processed during each 2-year period following the commencement of the continuous process; and

4.2.2. Routine sampling of the recovered glass sand by collecting either 5 composite samples from every 4,000 tonnes (or part thereof) processed or 5 composite samples every 3 months (whichever is the lesser); and testing each sample for the chemicals and other attributes listed in Column 1 of Table 1 other than those listed as ‘not required’ in Column 3. Each composite sample must be taken from a batch, truckload or stockpile that has not been previously sampled for the purposes of routine sampling. However, if characterisation sampling occurs at the same frequency as routine sampling, any sample collected and tested for the purposes of characterisation under clause 4.2.1 may be treated as a sample collected and tested for the purposes of routine sampling under clause 4.2.2.

4.3. Where the recovered glass sand is not generated as part of a continuous process, the processor must undertake one-off sampling of a batch, truckload or stockpile of the recovered glass sand, by collecting 10 composite samples from every 4,000 tonnes (or part thereof) processed and testing each sample for the chemicals and other attributes listed in Column 1 of Table 1. The test results for each composite sample must be validated as compliant with the maximum average concentration or other value listed in Column 2 of Table 1 and the absolute maximum concentration or other value listed in Column 4 of Table 1 prior to the supply of the recovered glass sand.

Chemical and other material requirements

4.4. The processor must not supply recovered glass sand to any person if, in relation to any of the chemical and other attributes of the recovered glass sand:
4.4.1. The concentration or other value of that attribute of any sample collected and tested as part of the characterisation, or the routine or one-off sampling, of the recovered glass sand exceeds the absolute maximum concentration or other value listed in Column 4 of Table 1, or

4.4.2. The average concentration or other value of that attribute from the characterisation or one-off sampling of the recovered glass sand (based on the arithmetic mean) exceeds the maximum average concentration or other value listed in Column 2 of Table 1, or

4.4.3. The average concentration or other value of that attribute from the routine sampling of the recovered glass sand (based on the arithmetic mean) exceeds the maximum average concentration or other value listed in Column 3 of Table 1.

4.5. The absolute maximum concentration or other value of that attribute in any recovered glass sand supplied under this order must not exceed the absolute maximum concentration or other value listed in Column 4 of Table 1.

<table>
<thead>
<tr>
<th>Table 1</th>
<th>Chemicals and other attributes</th>
<th>Column 2</th>
<th>Column 3</th>
<th>Column 4</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Maximum average concentration for characterisation (mg/kg 'dry weight' unless otherwise specified)</td>
<td>Maximum average concentration for routine testing (mg/kg 'dry weight' unless otherwise specified)</td>
<td>Absolute maximum concentration (mg/kg 'dry weight' unless otherwise specified)</td>
<td></td>
</tr>
<tr>
<td>1. Mercury</td>
<td>0.5</td>
<td>Not required</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2. Cadmium</td>
<td>0.5</td>
<td>0.5</td>
<td>1.5</td>
<td></td>
</tr>
<tr>
<td>3. Lead</td>
<td>50</td>
<td>50</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td>4. Arsenic</td>
<td>10</td>
<td>Not required</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>5. Chromium (total)</td>
<td>20</td>
<td>Not required</td>
<td>40</td>
<td></td>
</tr>
<tr>
<td>6. Copper</td>
<td>40</td>
<td>Not required</td>
<td>120</td>
<td></td>
</tr>
<tr>
<td>7. Molybdenum</td>
<td>5</td>
<td>Not required</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>8. Nickel</td>
<td>10</td>
<td>Not required</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>9. Zinc</td>
<td>100</td>
<td>100</td>
<td>300</td>
<td></td>
</tr>
<tr>
<td>10. Total Organic Carbon</td>
<td>1.0%</td>
<td>Not required</td>
<td>2.0%</td>
<td></td>
</tr>
<tr>
<td>11. Electrical Conductivity</td>
<td>1 dS/m</td>
<td>1 dS/m</td>
<td>2 dS/m</td>
<td></td>
</tr>
<tr>
<td>12. Metals</td>
<td>0.25%</td>
<td>0.25%</td>
<td>0.50%</td>
<td></td>
</tr>
<tr>
<td>13. Plaster, clay lumps and other friable materials</td>
<td>0.25%</td>
<td>0.25%</td>
<td>0.50%</td>
<td></td>
</tr>
<tr>
<td>14. Rubber, plastic, bitumen, paper, cloth, paint, wood and other vegetable matter</td>
<td>0.3%</td>
<td>0.3%</td>
<td>0.5 %</td>
<td></td>
</tr>
</tbody>
</table>
**Test methods**

4.6. The processor must ensure that any testing of samples required by this order is undertaken by analytical laboratories accredited by the National Association of Testing Authorities (NATA), or equivalent.

4.7. The processor must ensure that the chemicals and other attributes (listed in Column 1 of Table 1) in the recovered glass sand it supplies are tested in accordance with the test methods specified below or other equivalent analytical methods. Where an equivalent analytical method is used the detection limit must be equal to or less than that nominated for the given method below.

4.7.1. Test methods for measuring the mercury concentration:

   4.7.1.1. Analysis using USEPA SW-846 Method 7471B Mercury in solid or semisolid waste (manual cold vapour technique), or an equivalent analytical method with a detection limit < 20% of the stated absolute maximum concentration in Table 1, Column 4 (i.e. 0.2 mg/kg dry weight).

   4.7.1.2. Report as mg/kg dry weight.

4.7.2. Test methods for measuring chemicals 2 - 9:

   4.7.2.1. Sample preparation by digesting using USEPA SW-846 Method 3051A Microwave assisted acid digestion of sediments, sludges, soils, and oils.

   4.7.2.2. Analysis using USEPA SW-846 Method 6010C Inductively coupled plasma - atomic emission spectrometry, or an equivalent analytical method with a detection limit < 10% of the stated absolute maximum concentration in Table 1, Column 4, (i.e. 0.15 mg/kg dry weight for cadmium).

   4.7.2.3. Report as mg/kg dry weight.

4.7.3. Test methods for measuring the total organic carbon content:


   4.7.3.2. Reporting as % total organic carbon.

4.7.4. Test methods for measuring the electrical conductivity:

   4.7.4.1. Sample preparation by mixing 1 part recovered aggregate 'as received' with 5 parts distilled water.


   4.7.4.3. Report in deciSiemens per metre (dS/m).
4.7.5. Test method for measuring the attributes 12 - 14:
   4.7.5.1. NSW Roads & Traffic Authority Test Method T276 Foreign Materials Content of Recycled Crushed Aggregate (or an equivalent method), for the materials listed in 12 - 14 of Column 1, Table 1.
   4.7.5.2. Report as %.

Notification
4.8. On or before each transaction, the processor must provide the following to each person to whom the processor supplies the recovered glass sand:
   • a written statement of compliance certifying that all the requirements set out in this order have been met;
   • a copy of the recovered glass sand exemption, or a link to the EPA website where the recovered glass sand exemption can be found; and
   • a copy of the recovered glass sand order, or a link to the EPA website where the recovered glass sand order can be found.

Record keeping and reporting
4.9. The processor must keep a written record of the following for a period of six years:
   • the sampling plan required to be prepared under clause 4.1.1;
   • all characterisation, routine and/or one-off sampling results in relation to the recovered glass sand supplied;
   • the quantity of the recovered glass sand supplied; and
   • the name and address of each person to whom the processor supplied the recovered glass sand.
4.10. The processor must provide, on request, the most recent characterisation and sampling (whether routine or one-off or both) results for recovered glass sand supplied to any consumer of the recovered glass sand.
4.11. The processor must notify the EPA within seven days of becoming aware that it has not complied with any requirement in clause 4.1 to 4.7.

5. Definitions
In this order:
   application or apply to land means applying to land by:
     • spraying, spreading or depositing on the land; or
     • ploughing, injecting or mixing into the land; or
     • filling, raising, reclaiming or contouring the land.
   composite sample means a sample that combines five discrete sub-samples of equal size into a single sample for the purpose of analysis.
   consumer means a person who applies, or intends to apply, recovered glass sand to land.
   continuous process means a process that produces recovered glass sand on an ongoing basis.
   processor means a person who processes, mixes, blends, or otherwise incorporates recovered glass sand into a material in its final form for supply to a consumer.
**recovered glass** is glass sourced from the collection of domestic or commercial waste. This includes glass collected from domestic commingled recycling collections. This does not include glass recovered from the sorting or processing of:

- mixed municipal waste, or
- mixed commercial and industrial waste, or
- construction and demolition waste, or
- Cathode Ray Tubes, or
- other glass recovered from electrical equipment, or
- fluorescent or incandescent lights.

**transaction** means:

- in the case of a one-off supply, the supply of a batch, truckload or stockpile of recovered glass sand that is not repeated.
- in the case where the supplier has an arrangement with the recipient for more than one supply of recovered glass sand the first supply of recovered glass sand as required under the arrangement.

Manager Waste Strategy and Innovation  
Environment Protection Authority  
(by delegation)
Notes

The EPA may amend or revoke this order at any time. It is the responsibility of each of the generator and processor to ensure it complies with all relevant requirements of the most current order. The current version of this order will be available on www.epa.nsw.gov.au

In gazetting or otherwise issuing this order, the EPA is not in any way endorsing the supply or use of this substance or guaranteeing that the substance will confer benefit.

The conditions set out in this order are designed to minimise the risk of potential harm to the environment, human health or agriculture, although neither this order nor the accompanying exemption guarantee that the environment, human health or agriculture will not be harmed.

Any person or entity which supplies recovered glass sand should assess whether the material is fit for the purpose the material is proposed to be used for, and whether this use may cause harm. The supplier may need to seek expert engineering or technical advice.

Regardless of any exemption or order provided by the EPA, the person who causes or permits the application of the substance to land must ensure that the action is lawful and consistent with any other legislative requirements including, if applicable, any development consent(s) for managing operations on the site(s).

The supply of recovered glass sand remains subject to other relevant environmental regulations in the POEO Act and Waste Regulation. For example, a person who pollutes land (s. 142A) or water (s. 120), or causes air pollution through the emission of odours (s. 126), or does not meet the special requirements for asbestos waste (Part 7 of the Waste Regulation), regardless of this order, is guilty of an offence and subject to prosecution.

This order does not alter the requirements of any other relevant legislation that must be met in supplying this material, including for example, the need to prepare a Safety Data Sheet.

Failure to comply with the conditions of this order constitutes an offence under clause 93 of the Waste Regulation.